

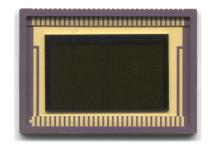
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# **QuadHD**™

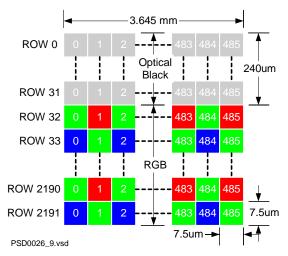
# High Resolution Color/Monochrome Video Sensor

#### Key Features

- High resolution
  - o 4 times resolution of HDTV
  - o 3840 X 2160 color or mono pixels
  - o plus 3840 X 32 optical black pixels
  - o 2160i, 2160p
- High speed
  - o 8 ports
  - o 30 frames/s at 37.125MHz (progressive)
  - o 60 fields/sec at 37.125MHz (interlaced)
- High sensitivity
- 20 μV/electron
- High dynamic range
  - 2.0-volt peak signal
- Ultra low FPN
  - Patented ACS<sup>™</sup> technology
- HDTV Image format 16:9 aspect ratio
- Compatible with 35mm optics
  - o 28.8mm by 16.44mm (incl. OB)
  - o 33.2mm diagonal
  - ο 7.5μm X 7.5μm pixel
- Choice of color or monochrome models
  - o RGB Bayer color filter array + microlenses
  - Monochrome + microlenses
- Ease of application
  - 5.0-volt supply voltage
  - Integrated timing controller
    - Single clock
    - Horizontal / Vertical sync signals
    - Simple mode bits
    - Digital I/O is CMOS/TTL compatible
  - Programmable Gain/Offset/Exposure
  - o 3-wire serial interface
  - Integrated programmable video amplifiers with independent gain and offset control per output
  - Integrated exposure controller with programmable exposure time



LCC package (shown without lid)



#### Figure 1. Pixel Structure Diagram, one segment

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## Description

The QuadHD sensor is a multimode video image sensor capable of operating in either progressive or interlaced modes at frame rates as high as 30 fps and having a choice of monochrome or color pixels. The color sensor features a 3840 by 2160 pixel photodiode array integrated with an RGB Bayer color filter array and microlenses. The monochrome sensor features the same photodiode array plus microlenses but without the color filters. Accurate black levels are available for clamping with each frame – the QuadHD sensor includes a 3840 by 32 optical black pixel sub-array at the top of each frame for a total of 3840 by 2192 pixels per frame (>8.4 Megapixels per frame). The QuadHD sensor captures high quality, low noise images while consuming modest power of 2 watts typical. Very high gain uniformity resulting in low overall fixed pattern noise (FPN) is assured with the patented Active Column Sensor ACS<sup>™</sup> PD array. Incorporation of a patented high speed video bus technology for multiplexing the video data at an average rate of 249M-pixel per second (per output) enables the 30fps performance without a power penalty. The QuadHD sensor also features flexible timing control and exposure control along with addressable registers for controlling video gain, video offset and exposure time.

## Applications

- High Resolution Video
- Machine Vision
- Biometrics
- Security / Surveillance
- Scientific Research
- Military

Table I - Array Data			
Pixel Type	Active Column Sensor (ACS™ )		
Array Size	2192 rows (top 32 are optical black, remaining are RGB)		
Pixel Size / Pitch	7.5 μm by 7.5 μm on 7.5 μm pitch		
Fill Factor	49% actual; 64% effective with micro lens		
Imaging Area	RGB sub-array: 28.8mm by 16.20mm		
	Optical black sub-array: 28.8mm by 0.24mm		
Optical Format	35mm nominal (33.2 mm actual diagonal)		
	Row 0 – 31: Black		
	Row 32: Green – Red – Green		
Pixel Order	Row 33: Blue –Green – Blue		
	Row 2190: Green – Red –Green …		
	Row 2191: Blue –Green – Blue …		

## Table 1 - Array Data

#### **OuadHD**

#### **Table 2 - Electro-Optical Specifications**

Unless otherwise specified: T<sub>A</sub> = 25°C, AVDD = DVDD = 5 volts, CLK = 37.125MHz @ 50% duty cycle,  $Z_{LOAD} = 10M\Omega \parallel 8pF$ . Gain = 0 dB. Offset = 0.0V. Exposure setting = 002h

Parameter	Symbol	Test Conditions	Min.	Тур.	Max.	Units
Supply Voltage, Analog	AVDD		4.75	5.00	5.25	Volts
Supply Voltage, Digital	DVDD		4.75	5.00	5.25	Volts
Supply Current, Analog	I <sub>A</sub>			225		mA
Supply Current, Digital	I <sub>D</sub>			225		mA
Power Dissipation	Pw			2.25		watts
Logic Input, High	V <sub>IH</sub>		3.3			Volts
Logic Input, Low	VIL				0.8	Volts
Frequency, Pixel Clock	F <sub>PCK</sub>			37.12 5		MHz
Frequency, Serial Clock	F <sub>SCK</sub>				10.0	MHz
Output Voltage, at dark	V <sub>DARK</sub>			0.8		Volts
Output Voltage Swing, Full Scale [1]	V <sub>FS</sub>			2.0		Volts
Noise, random <sup>[2]</sup>	en			710		$\mu V_{\text{rmse}}$
Dynamic Range <sup>[3]</sup>	DR			69		dB
Average Dark Offset	ADO	Per frame at 30fps		7.0		mV
Fixed Pattern Noise <sup>[4]</sup>	FPN			50		$mV_{pp}$
Dark Signal shading, horiz.	DSSH			0		mV <sub>pp</sub>
Dark Signal shading, vert.	DSSV			2.0		mV <sub>pp</sub>
Photo-response Non-uniformity	PRNU	50% of full well		0.71		mV <sub>rms</sub>
Full Well Capacity	FW			80K		e
Conversion Gain	Gc			20		μV/e⁻
Quantum Efficiency, Mono, Peak	QE	$\lambda = 600 \text{ nm}$		64		%
Responsivity, Red, Peak		$\lambda = 750 \text{ nm}$		9.7		V/µJ/cm <sup>2</sup>
Responsivity, Green, Peak		$\lambda = 540 \text{ nm}$		7.9		V/µJ/cm <sup>2</sup>
Responsivity, Blue, Peak		$\lambda = 490 \text{ nm}$		7.0		V/µJ/cm <sup>2</sup>
Photometric Response, Mono	$R_{VM}$			2.4		V/lx-s
Photometric Response, Red <sup>[5]</sup>	R <sub>VR</sub>			1.8		V/lx-s
Photometric Response, Grn <sup>[5]</sup>	$R_{VG}$			1.4		V/Ix-s
Photometric Response, Blue <sup>[5]</sup>	R <sub>VB</sub>			1.0		V/Ix-s
Saturation Exposure, Mono	SEM			0.83		lx-s
Saturation Exposure, Red [5]	SE <sub>R</sub>			1.1		lx-s
Saturation Exposure, Green <sup>[5]</sup>	$SE_G$			1.4		lx-s
Saturation Exposure, Blue <sup>[5]</sup>	SE <sub>B</sub>			2.0		lx-s
Modulation Transfer Function	MTF	Vert. @ 50 lp/mm		50		%
Image lag	IL			TBD		$%V_{FS}$
Linearity, per segment <sup>[6]</sup>	L	1%-75% of $V_{FS}$		98.5		$%V_{FS}$

#### Notes:

- $V_{FS} = V_{SAT} V_{DARK}$ , where  $V_{SAT}$  is the output voltage at saturation and  $V_{DARK}$  is the output voltage in the dark. Therefore,  $V_{SAT}$  is 2.8 Volts when the imager gain is set to 0 dB. 1.
- 2. Temporal noise, en measured at dark w/30MHz video filter applied and imager gain set to 0dB.

3.  $DR \equiv V_{FS} / e_n$ .

- ERC VFS / On.
  FPN is also commonly referred to as dark signal non-uniformity (DSNU).
  Measured at 3000K and 16 Lux using Schott BG-38 IR Cut filter
  L = (1 E<sub>pp</sub>/V<sub>FS</sub>)\*100% where E<sub>pp</sub> is the peak to peak deviation of the response to a 'best fit' straight line fitted to the response from 1% to 75% of full scale. Measured per output.

Signal Name	Pin Name	Signal Type	Pin No.	Function
Analog Supply	AVDD		4,6,18,42,47, 52,57	Multiple pins. Supplies 5.0-volts to the internal analog circuitry. Bypass externally to AGND
Analog Ground	AGND		5,7,19,41,48, 51,58	Multiple pins. Distributes common ground node (0-volts) to the internal analog circuitry.
Digital Supply	DVDD		15,26,44,54, 63	Multiple pins. Supplies 5.0-volts to the internal digital circuitry. Bypass externally to DGND
Digital Ground	DGND	Bias	16,27,45,55, 64	Multiple pins. Distributes common ground node (0-volts) to the internal digital circuitry.
Guard Bias	PVDD		11,12,22,23	Multiple pins. Pixel array guard ring bias.
Guard Ground	PGND		9,10,20,21	Multiple pins. Pixel array guard ring bias return.
Pixel Supply	PDBIAS		1,32	Multiple pins. Internal bias voltage to pixels. Bypass externally to AGND
Substrate Ground	GND		13,14	Multiple pins. Backside of sensor chip.
Chan 0 O/P	A0		59	Single-ended video output – leftmost 486 columns
Chan 1 O/P	A1		56	Single-ended video output – 486 columns
Chan 2 O/P	A2		53	Single-ended video output – 486 columns
Chan 3 O/P	A3	Video	50	Single-ended video output – 486 columns
Chan 4 O/P	A4	Outputs	49	Single-ended video output – 486 columns
Chan 5 O/P	A5		46	Single-ended video output – 486 columns
Chan 6 O/P	A6		43	Single-ended video output – 486 columns
Chan 7 O/P	A7		40	Single-ended video output – rightmost 486 columns
Clock	CLK		35	Master clock input. Nominally 50% duty cycle
System Reset	RESET		30	Asynchronous system logic reset. Clears programmable registers.
Global Pixel Reset	GPR		25	Asynchronous global reset of the pixel array
Horiz. sync	HD		37	Low active input signals start of line
Vertical sync	VD		36	Low active input signals start of frame
Field select	O/E		33	High = Even field, Low = Odd field (Interlaced scan)
Scan mode	P/I		31	High = Progressive, Low = Interlaced
Serial clock	SCLK	Digital	62	10 MHz max. for serial data transfer
Serial enable	SEN	Inputs	60	Low active input indicates valid message for device
Serial data	SDATA		61	Internal serial register address followed by data
External exposure sync	EXTEXP		34	High active input triggers exposure when operated in long (multi-frame) exposure mode. (E-shutter)
Test mode enable	TEST		29	Overrides scan mode and places imager in test mode. High = TEST mode, Low = Normal modes.
Test line select	TS[1:0]		39, 38	TS[1:0] = 00  test mode readout starts at line 0 TS[1:0] = 01  test mode readout starts at line 832 TS[1:0] = 10  test mode readout starts at line 1712 TS[1:0] = 11 (reserved)
Frame enable	FENB	Digital output	28	High active output acts as a 'frame data valid' signal when operated in long (multi-frame) exposure mode. Always HIGH when short shutter mode is selected.
No connection	NC		2,3,8,17,24	



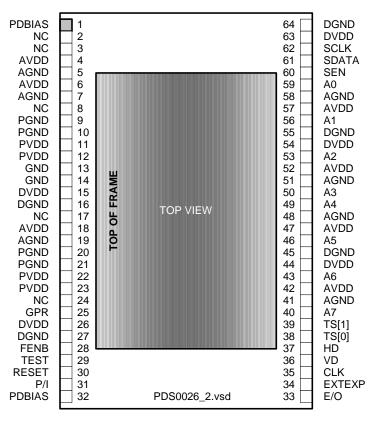


Figure 2 - Pin-out diagram, top view

## **Absolute Maximum Specifications**

Supply voltage range, V <sub>DD</sub> <sup>[1]</sup>	0 V to 7 V
Digital input current range, I <sub>IN</sub>	–5 mA to 5 mA
Digital output current range, I <sub>OUT</sub>	

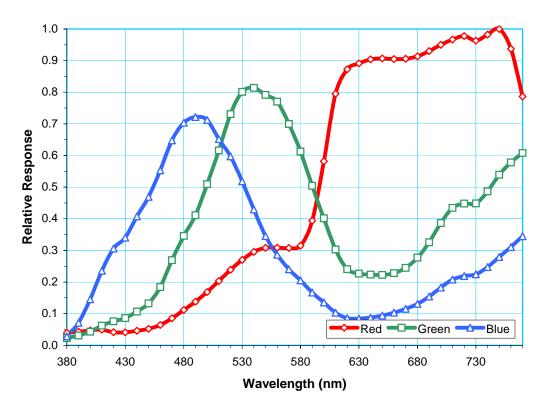
<sup>†</sup> Exceeding the ranges specified under "absolute maximum ratings" can damage the device. The values given are for stress ratings only. Operation of the device at conditions other than those indicated above, is not implied. Exposing the device to absolute maximum rated conditions for extended periods may affect device reliability and performance.

#### Notes:

1. Voltage values are with respect to the device GND terminal.

## **Environmental Specifications**

Operating case temperature range, T <sub>CASE</sub> <sup>[1]</sup>	–10°C to 55°C
Storage temperature range	–20°C to 85°C
Humidity range, R <sub>H</sub>	0-100%, non-condensing
Solder reflow temperature for 10 seconds max	225°C





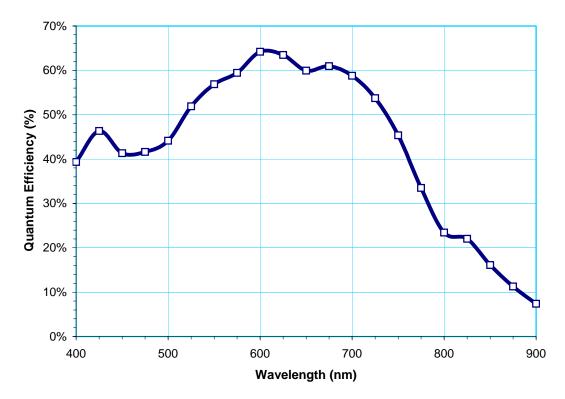


Figure 4. Quantum efficiency vs. wavelength (monochrome model)

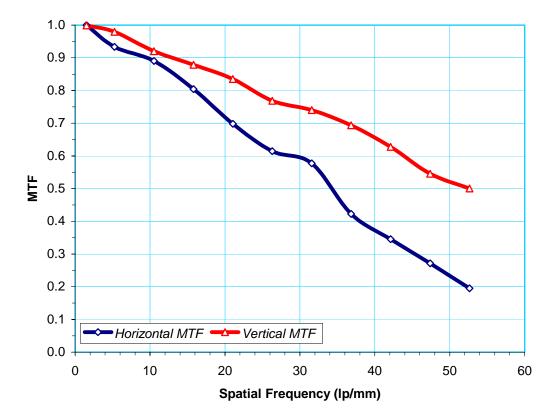


Figure 5. Measured MTF (monochrome model)

## **Application Data**

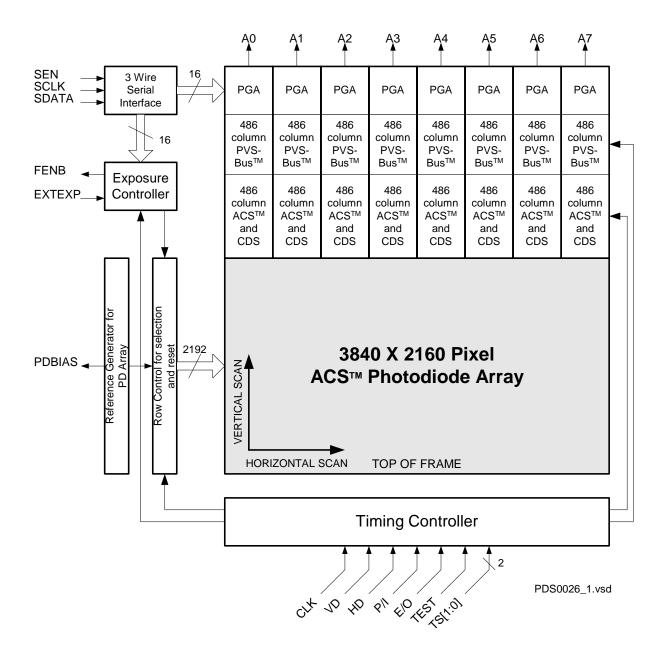


Figure 6 - Simplified Block Diagram

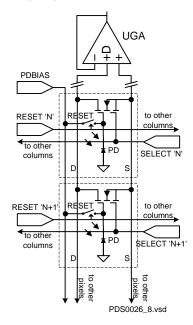
## Theory of Operation

## Overview

A simplified functional block diagram of the QuadHD imager is shown in Figure 6. Each of the eight video outputs represents 486 columns of the 3888 total columns of pixels with each column of the pixel array consisting of 2192 pixels. Thus each output represents more than 1 million pixels (1,065,312). Each column of pixels is processed by the patented ACS<sup>™</sup> technology pixel multiplexer, which is followed by a correlated double sampler (CDS) circuit that produces samples of both the integrated photodiode voltage (video) and the photodiode reset voltage (background). The patented video bus technology is used as a dual, high-speed 486:1 multiplexer to deliver the video and reset voltages to the output amplifier differentially. The output video amplifier subtracts the video voltage from the reset voltage to yield a positive going video signal that is corrected for pixel reset-related offsets. The output video amplifier can subtract an offset of as much as 765mV from the video signal and then apply a gain from 0 to +12 dB. Both the offset and gain are under user control via the 3-wire serial interface. The row controllers are used to select and reset rows of pixels in a sequential manner thereby implementing a rolling-shutter exposure system. It is also possible to reset the entire array of pixels at once using the Global pixel reset (GPR) input. The integrated exposure controller provides two exposure modes: short mode and long mode. In short mode exposure time is varied linearly from 100% of the frame-time down to less than 1% of the frame-time. In long mode, exposure time is varied from 1 frametime per image frame to 4095 frame-times per image frame. The pixels are reset to an internally generated bias voltage, PDBIAS, which is brought out to two package pins for external decoupling. The integrated timing controller is the master timer for the imager and ensures that row and column events occur at the proper times in addition to synchronizing with the exposure controller. For the most part, the user determines frame rate, pixel rate, etc. by providing a pixel clock, a horizontal sync pulse and a vertical sync pulse. P/I is used to determine whether to operate in progressive or interlaced scan modes. The E/O input is used in interlaced mode to establish which field is even/odd. By definition, E/O must be set to EVEN for progressive mode. The TEST input overrides the P/I input and puts the imager in Test mode. When in Test mode, TS[1:0] are active for selecting which portion of the pixel array to read out. A survey of design and testing of the imager can be found in Ref. [5].

## Active Column Sensor ACS™

The SVI-exclusive Active Column Sensor technology (ACS<sup>™</sup>) provides video signals that are inherently free of fixed pattern noise caused by gain and offset of pixel amplifiers. Rather than using an independent, open loop source follower amplifier per pixel like APS imagers do, the ACS™ technique uses a single, closed loop unity gain amplifier (UGA) that is shared among all of the pixels in a column. Thus, each pixel has a virtual closed-loop amplifier, that is, each pixel in a column behaves as if it has its own closed-loop UGA but having identically the same gain and offset. Since all of the columns employ closed-loop UGA's, the gain uniformity from column to column is also exceedingly high. The correlated double-sampling circuit that follows each UGA removes UGA offset. The result is a dramatically low FPN especially when compared to uncorrected APS imagers. The simplified ACS schematic diagram below shows two pixels connected to the column UGA. For more details of the ACS technology see references [1-3].



## Video Bus multiplexer

The Video Bus multiplexer is a patented high speed, low power switch array ideally suited to dense area arrays like the QuadHD imager. Multiplexers for large arrays must contend with high capacitance, due to a large number of switches, and high switching rate, which is required to read out the entire array in the available frame time. This is readily recognized as a fundamental application of:

$$i(t) = C \frac{dV}{dt} \tag{1}$$

Clearly, using a brute force approach requires high instantaneous current to charge and discharge a large capacitance at high pixel rates. Rather than multiplexing directly from N:1 (in this case 486:1), the Video Bus utilizes a two-tiered architecture – multiplex from N:M first and then from M:1. In the case of the QuadHD imager, the Video Bus is realized as a 486:16 multiplexer followed by a 16:1 multiplexer, thus M=16. This approach has the virtue of reducing the capacitance 'C' by a factor of M and multiplying the available charging time 'dt' by a factor of M for an overall charging current reduction of  $M^2$ . A more detailed discussion of the Video Bus architecture can be found in reference [4].

#### **Rolling shutter**

The QuadHD imager provides a rolling shutter architecture to maximize the available pixel area for light collection. The rolling shutter in a CMOS image sensor works analogously to a focal plane shutter in a film camera, which is why the rolling shutter is sometimes referred to as an electronic focal plane shutter. The rows of pixels in the image sensor are reset in sequence, starting at the top of the image and proceeding row by row to the bottom. When this reset process has moved some distance down the image, the readout process begins. Rows of pixels are read out in sequence, starting at the top of the image and proceeding row by row to the bottom in exactly the same fashion and at the same speed as the reset process.

The rolling shutter exposure method differs from the snap-shot exposure method. A snap-shot exposure refers to the method wherein all pixels are exposed to light for the same duration and at exactly the same time i.e. light integration starts and ends at identically the same time. Rolling shutter exposure refers to the method wherein all pixels are exposed to light for the same duration but each row of pixels starts and ends at a slightly different time. Thus both methods will yield the same light integration duration but will differ in the exposure start/stop times of rows of pixels.

In progressive scan mode, the lines are read out in sequential order starting with line 0 through line 2192 meaning that the pixel integration period for each line is offset from the preceding line by exactly one line-time or about 14.8µs when operating at 30fps. In interlaced scan mode, the even-numbered lines are read out first followed by the odd-numbered lines.

## **Device Operation and Timing**

## General

The QuadHD imager features four times the spatial resolution required for 1080p, which, when used for applications, permits accurate color HDTV separation per pixel without interpolation. This is possible because an imager with only 1X HDTV resolution must approximate a color assignment for every pixel based on the color information of it's neighbors, whereas the QuadHD imager contains complete RGB color information per HDTV pixel i.e. per four-pixel quad. Thus no interpolation is required and more accurate color rendition results. For non-HDTV applications, which require the 4X HDTV resolution of the QuadHD imager, the option to interpolate colors always remains. In addition to the image pixels, 32 rows of optical black pixels are included to permit accurate system calibration to the sensor's black level.

High video bandwidth is assured by the proprietary Video Bus multiplexer technology. The QuadHD achieves 30 frames/s using only eight ports when operating with a system clock of 37.125MHz. This corresponds to 32 million image pixels per second per output port or a total of 256 million image pixels per second.

Pixel sensitivity and dynamic range remain high due to the overall pixel design, the ACS<sup>TM</sup> pixel multiplexer and the use of microlenses. Typical conversion efficiency is  $20\mu$ V/electron with a dynamic range of better than 58dB. A standard RGB Bayer color filter array is also included. The image aspect ratio is standard HDTV 16:9 with a diagonal of 33.2 mm making the imager compatible with 35mm optics for ease of optical application.

Ease of application is further enhanced by the inclusion of an integrated timing controller, an integrated exposure controller, single 5-volt supply voltage operation and digital I/O that is CMOS/TTL compatible. The integrated timing controller only requires a single non-critical pixel clock (at the desired pixel rate), horizontal and vertical sync signals and two mode bits for controlling progressive and interlaced modes. A Test mode is included for

viewing user selectable portions of the pixel array with a VGA-monitor.

Each of the eight output video amplifiers features programmable gain and offset that can be set using a simple 3-wire serial interface. Gain can be varied from 0 to +12dB, offset can be varied from 0.8-volts to less than 100mV. Both gain and offset settings have 8-bit resolution. The serial interface is also used to set exposure modes (short mode vs. long mode) and exposure time. In short exposure mode, exposure time can be varied from 100% to less than 1% with 12-bit resolution.

### Controlling the imager

The QuadHD imager requires five timing signals to produce proper video in the normal scan modes – CLK, VD, HD, P/I and O/E. CLK is the clock input to the imager and may be TTL or 5V CMOS compatible. For proper HDTV operation the clock frequency must be 37.125 MHz. VD and HD are the vertical and horizontal sync pulses respectively – the timing between them is given in Figure 7. In the figure, H is the period of a horizontal line, which should be exactly 550 clock cycles (T). The period of VD should be exactly 2250H to achieve 30 frames/s.

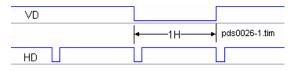


Figure 7. VD / HD timing (start of frame)

VD goes low at the start of each frame and remains low for exactly one line time (1H). HD goes low at the start of each line and remains low for exactly two clock cycles (2T) as shown in Figure 8.

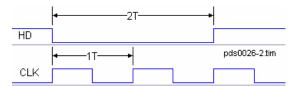


Figure 8. CLK / HD timing (start of line)

P/I is used to set the scan mode: for P/I = HIGH, progressive scan mode is selected; for P/I = LOW, interlaced scan mode is selected. O/E is used to define the odd/even fields in interlaced mode. For O/E = HIGH, the field is even, for O/E = LOW, the field is odd. In progressive mode, O/E must remain HIGH. See Figure 11 and Figure 12 for timing diagrams of progressive and interlaced scan modes. Each line (H) of video is 550T long with active video beginning at the start of the 65<sup>th</sup> clock cycle following the rising edge of HD as shown in Figure 9 below.

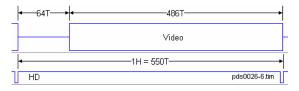


Figure 9. Video timing relative to HD

The detailed timing relationship between the analog video and the CLK input is shown in Figure **10** with values provided in Table 4. We recommend that CLK be set to 50% duty cycle although the imager will operate with duty cycles between 37% and 63%.

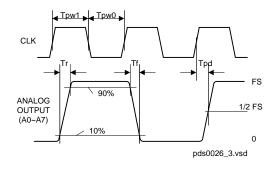


Figure 10. Video timing relative to CLK

Table 4. CLK-to-Video timing values

Parameter	Value
T <sub>pw1</sub>	10ns min.
T <sub>pw0</sub>	10ns min.
T <sub>r</sub>	12ns typ.
T <sub>f</sub>	12ns typ.
T <sub>pd</sub>	TBD

### Frame format

For nominal HDTV operation at 30 frames/s, the period of VD should be set to 2250H for progressive scan mode and 1125H for interlaced scan mode. See Figure 11 and Figure 12. Note that for interlaced mode there are two VD pulses per frame (one per field). Each line should be set to 550T where T=1/37.125MHz.

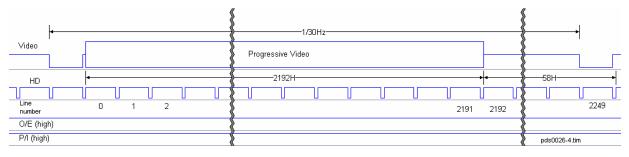
For applications other than HDTV, the periods of VD and HD may be changed but, to ensure that all lines and all pixels are read out, VD should not be any shorter than 2192H and HD should not be any shorter than 550T. The total number of pixels in the array

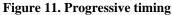
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© Panavision SVI, LLC 2004 All rights reserved. Subject to change without notice. exceeds the nominal 3840H by 2160V. In fact, the pixel array measures 3888 pixels horizontally by 2192 pixels vertically.

The additional 32 vertical pixels comprise 32 optical black (OB) rows appearing at the top of the frame that may be utilized to establish a system black level. During readout these OB lines are the first 32 lines following the VD pulse in progressive mode or the first 16 lines following each of the VD pulses in the interlaced mode.

The additional 48 horizontal pixels may be allocated as desired since they do not comprise OB columns. We recommend that the first 24 pixels of each A0 video line and the last 24 pixels of each A7 video line be ignored or used to compensate for image misalignment in the horizontal axis. A map of the pixel array is given in Figure 13.





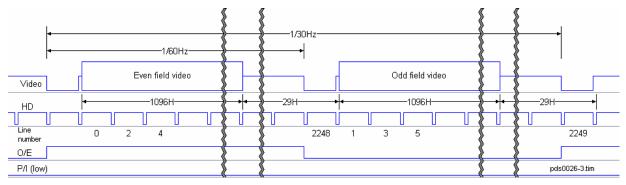


Figure 12. Interlaced timing

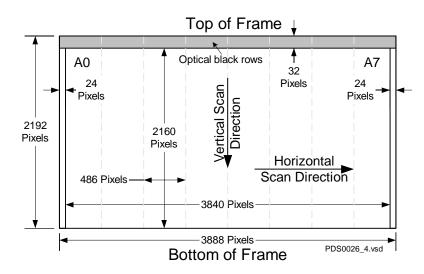


Figure 13. Pixel Map © Panavision SVI, LLC 2004 All rights reserved. Subject to change without notice.

## **Regions of Interest**

The QuadHD imager was not expressly designed to accommodate user-selected regions of interest (ROI) however limited ROI selection is possible. Horizontally, an ROI can be defined by choosing to use data from less than all of the outputs resulting in horizontal ROI boundaries that fall on 486 column increments i.e. 0, 486, 972 etc. (The choice to read or not read a particular video output is determined external to the sensor e.g. not reading the ADC output for that segment.) These horizontal boundaries don't provide any read out rate benefit though as the HD period i.e. line time, must remain at least 550T to ensure that all columns of each complete desired segment are read out. That is, unless the desired ROI is less than 486 columns wide, the HD period should remain at full length and consequently, using less than all eight segments will not allow you to read out the ROI at a higher frame rate. The exception occurs when the ROI is less than 486 columns wide and falls within one segment - the HD period can be reduced, however, the read out of that segment will always begin at the first column of that segment. In the case where the ROI is less than one segment wide, the HD period (H) must be H = 64T + nT where 'n' is the rightmost column (with reference to Figure 13) of the segment to be read out and 64T is the required horizontal overhead time. For example, if the desired ROI is 300 columns wide but ends at the rightmost edge of the segment it will still be necessary to maintain the full HD period (550T). Conversely, in the example above, if the ROI is 300 columns wide and starts at the leftmost edge of the segment, then the HD period could be set at 364T. An ROI that crosses a segment boundary will require that both segments be read out. In all cases, the width of the HD pulse should always be 2T as shown in Figure 8. See Figure 14 for a depiction of several typical ROIs that can be easily realized simply by choosing to read out less than all of the video outputs. Note that the time required to read out each of the ROIs depicted in this figure is the same as is required to read out the entire 8.3Mpixel image. Multiple ROIs of this sort can be read out simultaneously.

The situation with vertical ROI boundaries is a little different in that reducing the vertical sync (VD) period will increase frame rate. However, the first line of every frame will always be the first optical black row i.e. the top of the frame. Therefore, to gain the maximum frame rate advantage when reducing the vertical size of the ROI, it is best to align the top of the ROI with the top of the frame. The video line data immediately following the VD pulse low-to-high transition corresponds to the first optical black row (Row 0). To create an ROI whose vertical height is half of the array maximum and whose top is aligned with the top of the frame,  $T_{VD} = 32H + 1080H =$ 1112H where H is the line time in pixel clocks. For example, if H = 550T and T = 1/37.125MHz, then the frame time is about 16.5ms which corresponds to 60.7Hz. This frame rate is valid whether the ROIs horizontal extent is one segment or eight segments. When working with ROIs whose vertical extent is less than the full frame height, the imager should be operated in progressive mode. Exposure control may be used with ROIs however a slight intensity artifact may occur when the period of VD is less than 2192H.

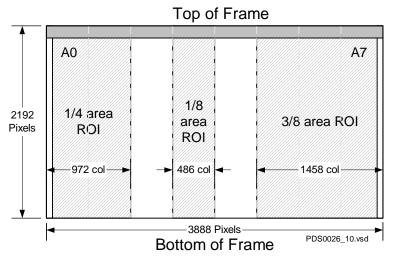


Figure 14. Examples of ROIs based on choosing to read out selected video outputs.

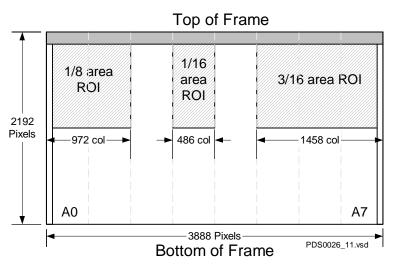


Figure 15. Examples of ROIs based on reduction of VD period and selection of less than all video outputs.

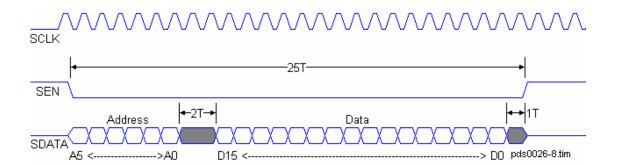
An alternative method of realizing a variety of ROIs that confer frame rate advantages is to utilize the Test mode described below. The test mode ROIs are VGA compatible, 60Hz frame rate 'windows' when operated at 37.125MHz. However, their horizontal and vertical dimensions as well as their positions in the overall array are fixed. By multiplexing the video outputs of adjacent segments appropriately, each test mode ROI will be 480(V) by 972(H). The top of each ROI may be selected to start at row 0 (top of frame), row 832 (mid-frame) or row 1712 (bottom of frame).

## Serial Communication

The QuadHD imager 3-wire uses serial communication to load internal registers that control exposure mode, exposure time, and voltage gain and offset for each of the eight video output ports. The timing of each of the three signals (SCLK, SEN, SDATA) that comprise the serial message is the same in all cases and is shown in Figure 16 below. The maximum rated frequency for SCLK is 10MHz. All SEN and SDATA transitions should be synchronous with the falling edge of SCLK. The format of the message's data field differs depending on whether an exposure control message or an output amplifier message is being sent. The data to be sent on the SDATA line consists of a 6-bit address field, a 2-bit spacer field, a 16-bit data field and a final 1-bit stop field in this order. Thus, all serial messages always require 25 clock cycles. The data field format for an Output Amplifier Message is given in Figure 17. The data field format for an Exposure Control Message is given in Figure 18. Note that in the figure, the term 'SYNC PULSE' refers to the HD signal in short exposure mode and to the VD signal in long exposure mode. For the case of long exposure mode and interlaced scan mode, 'SYNC PULSE' refers to the 'EVEN VD' pulse of each frame. The register addresses are given in Table 5.

Table 5. Serial Register Addresses

Address	Register
00h	Exposure Control
01h-08h	Output Amplifier A0~A7



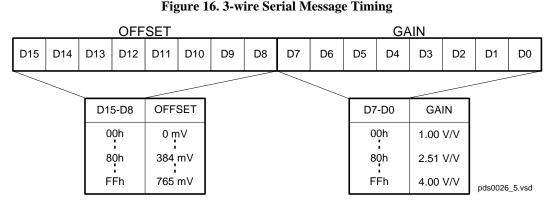


Figure 17. Format of Data Field of Output Amplifier Message

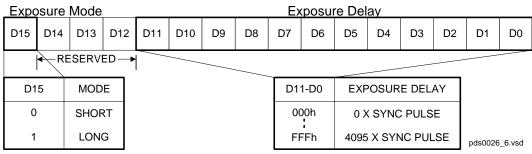


Figure 18. Format of Data Field of Exposure Control Message

## Offset and Gain Control

Each video port accepts a byte for offset (D[15:8]) and a byte for gain (D[7:0]). Thus, there are 256 possible gain settings and 256 possible offset subtraction settings that can be programmed for each video output stage. Default operation is gain equal to 1.0 and no offset subtraction. See Figure 19 for a simplified block diagram of the video output stage.  $V_{REF}$  is nominally 1.0 volt, thus if the programmed offset is 00h (no offset) the output d.c. level will be equal to  $V_{REF}$ . Programmed offsets are subtracted from  $V_{REF}$  and have the effect of reducing the d.c. voltage at the video output port. The 'offset' LSB is set at a nominal value of 3.0 millivolts of video offset; the full-scale offset reduction is 765 millivolts. To compute the actual offset setting corresponding to a given gain code, use the following formula:

$$Offset = Vref - 3.0mV \times [code]$$
(2)

The output video amplifier operates at a fixed gain of about 4.5 V/V and is preceded by an 8-bit linear programmable attenuator. Thus, unity gain operation is achieved by first attenuating the signal and then applying a fixed gain. The advantage of using this topology is that bandwidth and noise are not functions of the gain setting and amplifier stability is assured at all gain settings. The output video gain is a linear function of the programmed value with 00h corresponding to unity gain and FFh corresponding to a closed loop gain of 4.0. Each 'gain' LSB produces a gain increase of about .018 V/V (3  $\div$ 255). To compute the actual gain setting corresponding to a given gain code, use the following formula:

$$Gain = 3 \times \frac{[code]}{255} + 1 \tag{3}$$

The video output voltage is positive going starting from the d.c. offset level. At unity gain the output voltage range is about 1 volt for all offset settings. At a gain of 4.0, the output voltage range may swing from as low as about 0.3 V (dark) to as high as 3.5 volts (saturation), due to an internal voltage limitation.

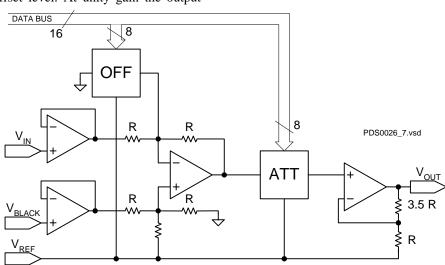


Figure 19. Output Video Stage, Simplified Block Diagram

## **Exposure Control**

The QuadHD imager has two exposure modes: *short* exposure and *long exposure*, both of which may be used with either progressive or interlaced scan modes. (The TEST scan mode does not provide any means for varying exposure – it always operates with a full frame-time of exposure.) The short exposure mode permits the imager to produce frames at the maximum rate, typically 30 fps, and vary the integration time from a full frame time  $(1/30^{th} \text{ of a second})$  down to one line time (about 15µs) in increments of one line time. Integration time resolution is thus 0.044% (1÷2250) allowing for very fine control of exposure.

The long exposure mode allows exposures greater than one frame-time up to 4095 frame-times in increments of 1 frame-time. When operating with a 37.125MHz clock, this corresponds to a maximum exposure of 136 seconds in increments of 1/30<sup>th</sup> of a second. The long exposure mode also features an external trigger input, EXTEXP that permits synchronization of the output video to external events. See Figure 20 for a diagram of the EXTEXP timing requirements. For both long and short exposure modes, changes in exposure mode or exposure duration (integration time) take effect on the next full frame of exposure.

Short exposure is set by making bit D15 equal to 0, allowing the bits D[11:0] to be interpreted as the number of line times to delay from the start of the frame before starting the next exposure where the start of the frame is defined by the appearance of the VD pulse<sup>1</sup>. (For interlaced mode, the start of the frame is defined by the appearance of the VD pulse in the EVEN field.) Short exposure mode always reduces the integration time from the maximum value, which is one frame-time. The general expression for determining the integration time is:

<sup>&</sup>lt;sup>1</sup> Technically, since the QuadHD imager uses a rollingshutter, the integration period for each line begins with the selection of that line for read-out, as does the delay before integration of each line. Likewise, the end of integration for any given line is the line-time just before its selection for read-out. Thus, only for line 0 is it accurate to say that the integration period starts at the beginning of the frame and continues until the end of the frame. Nonetheless, it is convenient to think of the exposure as always starting and ending at the frame start 'boundary'.

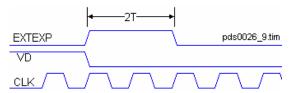
$$T_{\rm exp} = \frac{(2250 - [code])}{2250} \times t_{frame}$$
(4)

For D[11:0] = 000h, there is no delay and exposure begins at the start of the frame and continues until the end of the frame. For D[11:0] = 0FFh, there is a delay of 255 line-times after the start of the frame before exposure commences. In this example, exposure time is given by:

$$T_{\rm exp} = \frac{(2250 - 255)}{2250} \times t_{frame}$$
(5)

If operating at 30fps,  $T_{exp} = 29.55$ ms (88.7% of full exposure). Short exposure delay settings greater than 2248 result in a full frame of exposure, (rather than the minimum exposure) thus the user must take care not to set D[11:0] greater than or equal to 2248 (8C8h). The frame-enable output, FENB, is always high in short exposure mode meaning that the video data is always valid.

Long exposure is set by making bit D15 equal to 1, allowing the bits D[11:0] to be interpreted as the number of additional frames to integrate before reading out. Thus for D[11:0] = 000h, there are no additional frames and the exposure will be the usual one frame of exposure. D[11:0] = 001h is interpreted as requesting that there be one additional frame of integration meaning that video data will be valid every other frame-time. Thus, although the imager is operating at the same clock rate in this example, valid video is produced at an effective rate of 15 fps. The frame read out period is maintained at 1/30<sup>th</sup> of a second. FENB is high during the frame read out period and low otherwise. Video data may be interpreted as valid only while FENB is high. See figure TBD1 and figure TBD2 for timing diagrams detailing long exposure mode for progressive and interlaced scan modes. The timing requirements for the EXTEXP trigger input are given in Figure 20.



# Figure 20. Timing requirements for EXTEXP trigger input

The global pixel reset (GPR) input will hold the entire pixel array in reset as long as it is held high. This input may be used (when the imager is in the dark) as a convenient way to determine the difference between the ideal black video voltage (GPR = H) and the actual dark signal (GPR = L). It is recommended that exposure be set to 002h or higher for this measurement as reset-signal induced offsets are introduced for exposure < 002h. In fact, exposure = 002h should be used as the maximum exposure level to avoid the reset-signal induced offset.

## Resetting the imager

The RESET input is an asynchronous input that is used to return the timing controller, the exposure controller, the serial interface and the programmable amplifiers their default output to states. Asynchronous reset occurs when RESET is held HIGH. Default for the serial interface, the programmable output amplifiers and the exposure controller is to reset all registers to zero. Thus after issuing a RESET, the exposure mode will be 'short exposure' with full frame exposure i.e. D[11:0] =000h, the output video gain will be 1.0 with zero volts of output offset subtraction i.e. D[15:0] =0000h. RESET should always be issued after powerup of the imager.

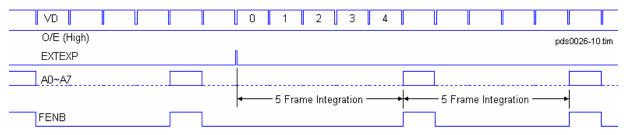


Figure 21. Timing diagram, Progressive scan mode, long mode 5-frame integration [code]=004h

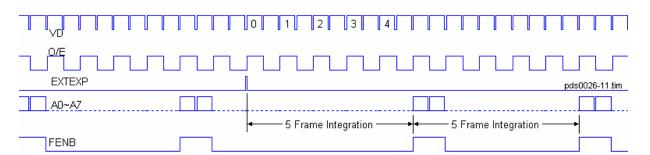


Figure 22. Timing diagram, Interlaced scan mode, long mode 5-frame integration [code]=004h

## Test Mode

The QuadHD imager provides a 60 Hz test mode that permits sampling of VGA-sized subarrays for convenient viewing with VGA monitors. Each frame consists of 480 video lines followed by 45 blank lines for a total of 525 lines per frame as shown in Figure 23. As with progressive and interlaced scan modes, video read out begins during the 65<sup>th</sup> clock period following the rising edge of HD. The period of HD should be set to 1178T for 60Hz operation. The imager is designed to read out each line twice to facilitate external multiplexing of adjacent outputs and thereby constructing 972-pixel lines (486 X 2). See Figure 23 for a timing diagram of an entire Test mode frame and Figure 24 for details of the line timing. Test mode frames may be chosen to start at line 0, line 832 or line 1712 thereby allowing approximately 66% of the entire pixel array to be inspected. Selection of the starting line of the test frame is determined by the TS[1:0] inputs according to the truth table of Table 6. When not in Test mode, TS[1:0] have no effect.

TS[1:0]	Starting Line No.
00	0
01	832
10	1712
11	Reserved

Table 6. Truth Table, Test Mode Starting Line

## Scan Mode Summary

Table 7 below provides a quick summary of the various scan modes available in the QuadHD imager. The rates given apply for a clock input of 37.125 MHz.

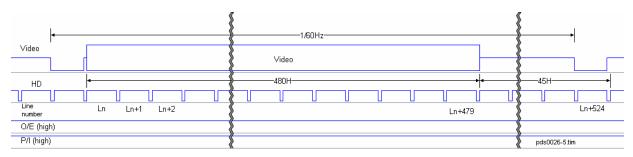


Figure 23. Test mode timing, 1 frame

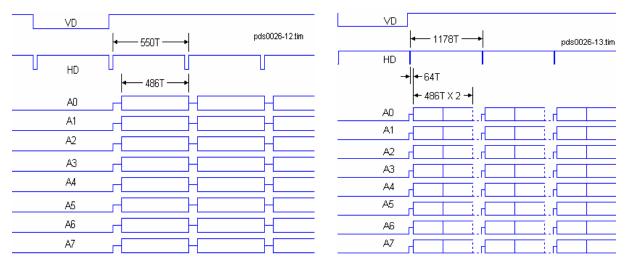


Figure 24. Line timing comparison of normal (progressive) scan mode (left) and Test mode (right)

Mode	NORMAL		TEST
Frame rate (fps)	3	0	60
Scan format	Prog.	Intl.	Prog.
VD rate (Hz)	30	60	60
No. of image lines	2192 / Fr.	1096 / field	480 / Fr.
Total lines	2250 / Fr.	1125 / field	525 / Fr.
HD rate (KHz)	67.5	67.5	31.5
No. of image pixels per line	486	486	972
Total pixel periods per line	550	550	1178

Table 7. Scan Mode Summary

## Power supply bypassing

The QuadHD sensor operates at 5.0 VDC. There are two power supplies for the sensor, analog Vdd (AVDD) and digital Vdd (DVDD). The two supplies must be kept separate. Two separate regulators provide the best isolation. Any noise on the analog supply will result in noise in the image. Analog and digital ground should be tied together at a single point of lowest impedance and noise. The PDBIAS pins on the QuadHD sensor carry an internally generated pixel bias voltage, nominally 3.2 volts, although it may vary as much as –20% to +10% from device to device. For any given device it should remain stable within a few percent. It is important to keep this voltage as noise free as possible by decoupling it to analog Vdd with a tantalum capacitor of at least  $1\mu$ F in shunt with a ceramic capacitor no larger than  $0.1\mu$ F (preferably 10nF). The value of PDBIAS affects the output voltage swing of the sensor; lower voltages will result in lower output voltage swings. For instances where the PDBIAS is at the low end of its range, it is permissible to overdrive these pins with a regulated, low noise voltage source. It is recommended that the external voltage not exceed 3.4 volts.

## **Capturing Video**

The eight output video ports can easily drive a load of  $10M\Omega \parallel 8pF$  – the impedance of a typical 10Xoscilloscope probe. To ensure gain uniformity among the outputs, care should be taken to match load impedances. Analog filtering is not advised with this part, as maximum bandwidth must be preserved to handle the R, G and B color signals at full MTF. Analog buffering of the video is not required unless a resistive load is used. The Analog Devices AD9226 12-bit 60 Msample/sec analog-digital converter is recommended for use with the QuadHD for HDTV rate applications. Experience has shown that the optimal sample point for capturing stable video is coincident with the negative-going edge of the CLK input to the imager. However, the optimal sample point may differ for your application as it depends on a variety of factors including PC board layout, choice of ADC, etc. Output video for the 64 clock cycles following the rising edge of the HD signal is not valid – valid video begins during the 65<sup>th</sup> clock cycle following HD $\uparrow$ . If desired, this time period may be used to insert blanking as an alternative method to establish a black reference voltage.

## Serial communication

The 3-wire serial interface is used for one-way communication with the imager. The serial signals (SCLK, SEN and SDATA) can feed through to the output video, thus it is recommended that communication with the imager be restricted to the frame overhead period. For HDTV applications this corresponds to the 58 line times at the end of each frame which totals to about 860µs. For SCLK = 10MHz, this is enough time to send over 300 messages per frame. Typically, nine messages per frame time should be adequate to update all of the internal registers. During the portion of the frame where lines are being read out, the serial interface should be disabled i.e. SCLK = L, SEN = H and SDATA =  $\emptyset$ .

An obvious application of the internal gain and offset registers is to match the gains and offsets of the eight outputs to each other. Typically, the gain setting will be chosen to maximize the blue component, as this usually has the lowest amplitude signal. Gain should be set first.

## **PCB Layout Issues**

A CMOS imager should be treated as any other sensitive mixed-signal integrated circuit such as an analog-digital converter. Analog Vdd and analog ground must be routed separately from digital Vdd and digital ground preferably using separate planes for at least the grounds. Noisy circuits or ICs should not be placed on the opposite side of the PC board. Heat producing and/or noisy circuits such as microprocessors or LCD displays should not be placed next to or opposite from the sensor to reduce noise in the image. It generally makes sense to mount the imager on the opposite side of the PC board as all of the other circuitry as this leaves plenty of room for a lens mount that must cover the imager.

## **Optical Issues**

The optical format of the QuadHD is compatible with 35 mm optics, as the array has a 33.2 mm diagonal dimension (including the 32 rows of optical black pixels.) For example, a Canon FD 50mm F/1.8 lens would be suitable for use with this imager. The package's glass window is Schott D263 material, 0.0217" thick (index of refraction: 1.52) with anti-

reflective coating on both surfaces. The AR coating is designed for minimum reflectance at  $\lambda = 633$  nm with the incident beam 30° from normal. Window transmission, including AR coatings, is 91% or better. Surface quality of coating meets or exceeds 80/50 scratch/dig requirements. To further reduce stray light, the package is made of black alumina and the lid is black anodized. The position of the imager within the package is defined in the package drawing of Figure 25. The maximum rotation of the image sensor around its center relative to the package is  $\pm$ 2°. The depth of the sensor's imaging surface is shown in Figure 26. The responsivity of the imager to red, blue and green is a function of the imager quantum efficiency including the transmission of the color filters (see Table 2 and Figure 3) and package window transmission.

## Package / Thermal Issues

The envelope drawing of the package is shown in Figure 25. Without heat sinking the package, the die temperature rise is 25-30°C above ambient. The lens mount, which must be light-tight except for the lens opening, will necessarily hold in imager-generated heat. Thus, for any application for which the operating temperature may go above room temperature, we suggest that the PC board beneath the imager be opened up to allow bonding an aluminum or Kovar slug to the backside of the package. There are numerous acceptable thermally conductive epoxies available. The slug should cover as much of the package area as possible and be designed to accept a heatsink appropriate for the intended operating temperature range.

## **ESD** Precautions

The digital input pins, the digital output pins and the power pins are protected against electro-static discharge. However, the video outputs and the PDBIAS pins are not ESD protected and appropriate care in handling must be observed.

## **Ordering Information**

Two models each having three quality grades are available. The structure of the complete part number is shown below. The basic model number is common to all part numbers. There is a single package option at this time – designated as 'LG' for the black alumina LCC package. Please see Figure 25 and Figure 26 for package details. The color / monochrome selection is designated with a C or M respectively. Quality grades are described in table ? The central region refers to a 1920H by 1080V rectangle concentric with the center of time image array. Bad pixels may either be dead (dark) or hot (white). The 'ES' designation applies to all parts at this time and indicates that parts are not yet production qualified and therefore are not warranted. Table 8 lists examples of valid part numbers and their corresponding part descriptions.

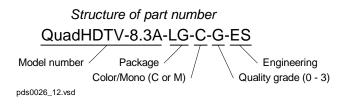


Table 8. Example part numbers

Part Number	Description
QuadHD-8.3A-LG-C-0-ES	Color imager, highest quality grade
QuadHD-8.3A-LG-M-1-ES	Monochrome imager, quality grade 1

Quality Grade	Global	Central Region	<b>Outside Central Region</b>
0	No dead rows or columns	No cluster defects	Clusters: size & qty. TBD Isolated bad pixels: qty TBD
1	No dead rows or columns	Clusters: size & qty. TBD Isolated bad pixels: qty TBD	Clusters: size & qty. TBD Isolated bad pixels: qty TBD
2	Isolated bad rows or columns allowed (non-adjacent)	2 x 2 clusters: qty. TBD Isolated bad pixels: qty. TBD	Clusters: size & qty. TBD Isolated bad pixels: qty TBD
3	Multiple bad rows or columns	2 x 2 clusters: qty. TBD Isolated bad pixels: qty. TBD	Clusters: size & qty. TBD Isolated bad pixels: qty TBD

#### Table 9. Quality grade definitions

## Package Drawings

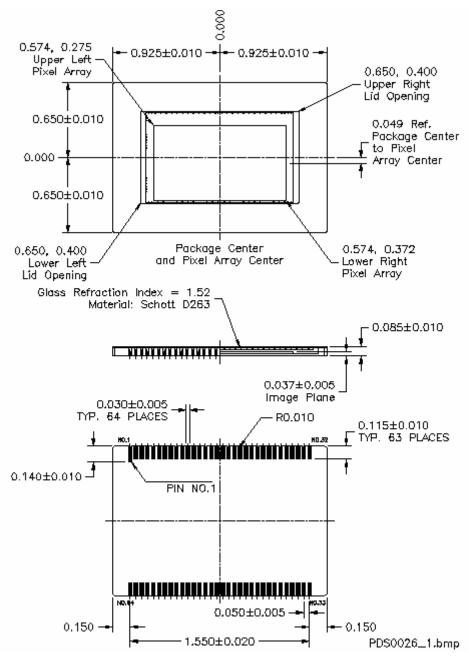
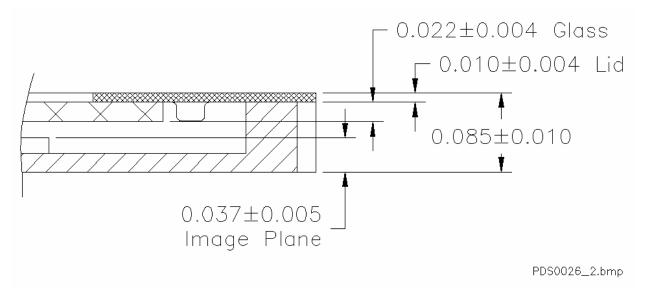


Figure 25. 64LCC package drawing including sensor position within package





## **Characterization Criteria**

Characterization measurements are guaranteed by design and are not tested for production parts. Unless otherwise specified, the measurements described herein are characterization measurements.

## **Pixel Clock Frequency**

The pixel clock frequency is the frequency at which adjacent pixels can be reliably read. HDTV compatibility requires that the pixel clock frequency be 37.125 MHz for 30 frames/s operation although the imager will operate at considerably higher pixel rates. At higher pixel clock frequencies, the line overhead time is proportionately reduced and this eventually becomes the limiting factor in achieving high quality video. The QuadHD imager is tested at a pixel clock frequency of 37.125 MHz.

## Full Well

Full well (or Saturation Exposure) is the maximum number of photon-generated and/or dark currentgenerated electrons a pixel can hold. Full well is based on the capacitance of the pixel at a given bias. Full well is determined by measuring the capacitance of all pixels for the operational bias. In reality, the column circuitry will limit the signal swing on the pixel, so full well is defined as the number of electrons that will bring the output to the specified saturation voltage.

## **Quantum Efficiency**

Quantum Efficiency is a measurement of the pixel ability to capture photon-generated charge as a function of wavelength. This is measured at 10nm increments over the wavelength range of the sensor typically 300 to 1100 nm for monochrome or 380 to 780 nm for color. Measurements are taken using a stable light source that is filtered using a monochromator. The exiting light from the monochromator is collimated to provide a uniform flux that overfills a portion of the sensor area. The flux at a given wavelength is measured using a calibrated radiometer and then the device under test is substituted and its response measured.

## Linearity

Linearity is an equal corresponding output signal of the sensor for a given amount of photons incident on the pixel active area. Linearity is measured numerous ways. The most straightforward method is plotting the imager transfer function from dark to saturation and fitting a 'best fit' straight line from 1% to 75% of saturation. The maximum peak-peak deviation of the output voltage from the 'best fit' straight line is computed ( $E_{pp}$ ) over the fitting range. Linearity (L) is then computed as shown below where  $V_{FS}$  is the fullscale voltage swing from dark to saturation measured with sensor gain at 0.0 dB.

$$L = \left(1 - \frac{E_{pp}}{V_{FS}}\right) \times 100\%$$

## Average Dark Offset

The 'dark offset' is the voltage proportional to the accumulated electrons for a given integration period, that were not photon generated i.e. dark current. There are a few sources in CMOS circuits for the dark current and the dark current levels will vary even for a given process. Dark offset is measured for a 33.3 millisecond integration time at  $T_A = 25^{\circ}C$ .

## **Read Noise**

Read noise is the temporal or time variant noise in the analog signal due to thermal noise in the analog path. Read noise does not include spatial noise such as fixed pattern noise (FPN) or photon shot noise. Read noise is measured at the output of the imager with proper loading and bandwidth limitations. Two successive dark frames are captured and then subtracted to remove spatial noise. Using this 'noise' frame, the standard deviation of a central region of interest (ROI), typically 128 x 128, is measured and scaled to compensate for the subtraction, giving a measure of the sensor plus fixture noise. This measurement is repeated with the imager replaced by a low-noise d.c. source to determine the noise of the test fixture alone. Noise sources add in quadrature, thus the test setup noise is subtracted accordingly.

## Image Lag

Image lag is the amount of residual signal in terms of percent of full well on the current frame of video after injecting the previous frame of video. Image lag is measured by illuminating an ROI to 50% of saturation for one frame and then rereading those pixels for the next and subsequent frames without light exposure. Any remaining residual signal will be measured and recorded in terms of percent of full well.

## **Dynamic Range**

Dynamic range is determined by dividing the fullscale output voltage swing by the root mean squared (rms) temporal read noise voltage and expressed as a ratio or in decibels.

$$DR = 20 \log \left[ \frac{V_{FS}}{e_n} \right]$$

## Modulation Transfer Function (MTF)

MTF is a measure of the imager's ability to sense and reproduce contrast as a function of spatial frequency. The Nyquist limit for the QuadHD sensor is 66 lp/mm. MTF is measured by illuminating a sensor with a Davidson Optronics PR-10 squarewave burst pattern having 11 discrete spatial frequencies. Therefore, strictly speaking, we are measuring Contrast Transfer Function (CTF) since squarewave targets are easier to obtain and work with. Images are captured with the input pattern oriented both horizontally and vertically and saved as 8-bit images. The sensor's response is derived from the captured images as shown below where M is the measured modulation and S<sub>MAX</sub>, S<sub>MIN</sub> are the digital numbers (DN) associated with the spatial frequency under evaluation.

$$M \equiv \frac{S_{MAX} - S_{MIN}}{S_{MAX} + S_{MIN}}$$
$$MTF \approx CTF \equiv \frac{M_{output}}{M_{input}}$$

## Fixed Pattern Noise (FPN)

FPN, also known as dark signal non-uniformity (DSNU), is a measure of pixel-to-pixel variation when the array is in the dark. It is primarily due to dark current differences, reset noise and synchronous timing effects (at higher clock rates.) It is a signalindependent noise and is additive to the other noise powers. The FPN associated with the QuadHD sensor consists of only column-column variations in offset. Offset variations within any column are inherently low due to the ACS technology. Similarly, gain related FPN is almost non-existent due the ACS technology. FPN is measured as a peak-to-peak variation along a line of video averaged to remove temporal noise. FPN in the QuadHD sensor is measured per video output and represents an average value among all eight of the video outputs.

## Photoresponse Nonuniformity (PRNU)

PRNU is a measure of pixel-to-pixel variation in output (responsivity) under uniform illumination (usually illumination sufficient to bring the imager to half-scale output at unity gain i.e. half-well.) PRNU is a signal-dependent noise and is a multiplicative factor of the photoelectron number. Using uniform illumination, PRNU is measured over an ROI of 256H x 128V for each segment with a technique designed to remove temporal noise. The standard deviation of the histogram of all pixels in the ROI is divided by the average value and multiplied by 100%.

$$PRNU = \frac{V_{RMS}}{V_{AVG}} \times 100\%$$

REVISION	REASON	DATE
D	Correct pin 48 label from AVDD to AGND	05/17/04
E	Update RGB readout sequence to actual filter placement	11/23/04

## **Revision History**

## References

- 1. Terry Zarnowski, **"The Active Column Sensor CMOS Imager Giving Better Images for Less,"** April 2000, Sensors, Advanstar Communications.
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- 3. J. Zarnowski, M. Pace and M. Joyner, "1.5 FET per Pixel Standard CMOS Active Column Sensor," SPIE Vol. 3649-27, Jan 1999.
- 4. R.M. Iodice, J.J. Zarnowski, M.A. Pace, M. Joyner, T.L. Vogelsong, T.L. Zarnowski, "Ultra-high speed CMOS scanning linear imager family," SPIE Vol. 4306-12, Jan 2001.
- 5. R.M. Iodice, C. Hong, M. Joyner, D. Paker, "Broadcast quality 3840 x 2160 color imager operating at 30 frames/s," SPIE Vol. 5017-01, Jan 2003.

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This imager may be covered under the following patent(s) and other patents pending:

6,084,229, 6,590,198, 6,693,270, 6,633,029 AU3454001, EP1277235, WO02059940, WO0154198

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